



JX-011/012/013

SERIES SMALL PIPE EXTRUSION LINE

JX-011/012/013 系列小型管材挤出线



▶▶ JX-011
ONE COLOR STRAW
MAKING MACHINE

一、产品简介 DESCRIPTION

01系列小型管材挤出生产线由主体、机头、冷却装置、牵引装置等部分组成，具有单色、双色和双色共挤、三色挤出等多种产品规格。

This line is composed of main body, head unit, cooling system, traction device, with a variety of models such as single color extrusion line, two color and two color co-extrusion line, three color extrusion line, etc.

二、特点 CHARACTERISTICS

1. 应用广泛：应用于饮料吸管，糖棒，笔芯，棉签棒，医用管，以及多种玩具用管。
2. 操作简单，熟练后一人可操作整条生产线。
3. 切口形式多样：90° /90°，90° /45°，90° /60°，45° /45°，60° /60°。
4. 产量稳定，颜色可选。

1. Wide application: Drinking straw, candy bar, pen tube, cotton stick, medical tube, all kinds of toys tube, etc.
2. Easy to operate. One operator is enough to run the whole line.
3. Cut form: Diversified in cut-end: 90° /90°，90° /45°，90° /60°，45° /45°，60° /60°
4. With stable output and wide range of color options. (single, two, three or multiple color stripes, straight or spiral).



▶▶ JX-012
TWO COLOR AUTOMATIC
STRAW MAKING MACHINE

主要技术参数：

MAIN TECHNICAL PARAMETERS

Color 颜色	single单色	Two双色	Three三色	
Stripes 线条	/	One color	Two color	
Model型号	JX-011	JX-012	JX-013	
Main parts 主要部件	Main parts are: main body, cooling water tank, (vacuum shaping equipment), (air compressor),hauling cutting system.			
Power supply 功率	Main screw主螺杆	380v ,3phase,50hz,7.5kw(VFD)		
	Sub-screw副螺杆	/	0.75kw	0.75×2kw
	Heating加热器	9kw	12kw	15kw
	Hauling motor牵引电机	0.75kw(VFD)		
	Cutting motor 切割电机	0.75kw(VFD)		
Total power总功率	19.5kw	23.5kw	27.5kw	
Temperature Controller温控表	5sets	8sets	11sets	
Electric control cabinet电控柜	1set	1set	1set	
Automatic Counting Device自动计数装置	1set	1set	1set	
Way of Hauling牵引方式	By rubber roller			
Cooling water tank水槽	standard 3.5m, can be adjusted from up to down, right to left, forward to backward.可上下左右调整			
Option 可选	Vacuum pump (0.75kw)真空泵	Air compressor (3kw)空压机		
Specification of Pipe 管材规格	Material材料	PP/ PE etc.		
	Diameter内径	2mm~13mm others can be customized 可定制		
	Length长度	Customize 可调整		
	Capacity产量	About 600~1000pcs/min		
Machine dimension L *W *H机器尺寸	2.2m*1m*1.3m	2.2m*1.3m*1.5m	2.2m*1.6m*1.7m	
Whole line dimension L*W*H生产线尺寸	9m*1m*1.7m	9m*1.3m*1.7m	9m*1.6m*1.7m	
Weight of equipment 生产线重量	1000kg	1300kg	1600kg	



▶▶ JX-013
THREE COLOR AUTOMATIC
STRAW MAKING MACHINE